

and Storage Dear ConsenCUS community, We're excited to bring you another newsletter packed with exciting updates! Our third and final

demo site is now in full swing at the Yerakini Mine in Greece, where our innovative CO2 capture

unit is in operation. We spoke with Dr Haris Yiannoulakis from Grecian Magnesite about the

installation and its impact.

This edition also highlights our participation in key events, including the LANDMARC Horizon2020 Final Event and the GHGT Conference, where our partners shared groundbreaking research on CO2 capture and storage. Plus, don't forget to register for the ConsenCUS End Conference on 14-15 May—we can't wait to share our final results with you!

Enjoy the updates, and stay tuned for more as we approach the final phase of the project! On behalf of the ConsenCUS team, Dirk Koppert, Project Manager

ConsenCUS third and final demo site in full swing

3 months ago, our innovative demo-unit was Consencus technical concept successfully transferred from OMV Petrom's Petrobrazi Refinery in Romania to the Yerakini Mine in Chalkidiki

Manager at Grecian Magnesite, some questions about the project and the installation. The ConsenCUS project has developed such an

project? First of all, it was the overarching necessity of addressing the reduction our CO2 emissions. The cement sector, we have to significantly reduce our renewable fuels but in the long run there will still be the geogenic emissions from our process which are

unavoidable. These will have to be captured and stored

or utilized. To this end, we have been participating in

several research projects, but ConsenCUS had an

innovative way of capturing CO2. What made

Grecian Magnesite decide to join this international

operated by Grecian Magnesite. The installation is now

in full swing and we asked Dr Haris Yiannoulakis, R&D

extra appeal: it promised to make CC possible by cleverly regenerating the absorbent and utilizing the captured CO2 with a net consumption of only electricity and water. We have been investing in solar power so it seemed like a very nice fit.

The demo-unit was installed at the end of 2024. Is the demo-unit running conform expectations?



single Horizon project, so even when our project's performance indicators are met, success also has to do with laying a clear path for further optimization!

Installation of the demo-unit

By now, the technical team from <u>DTU</u> is pro when it comes to moving the unit from one location

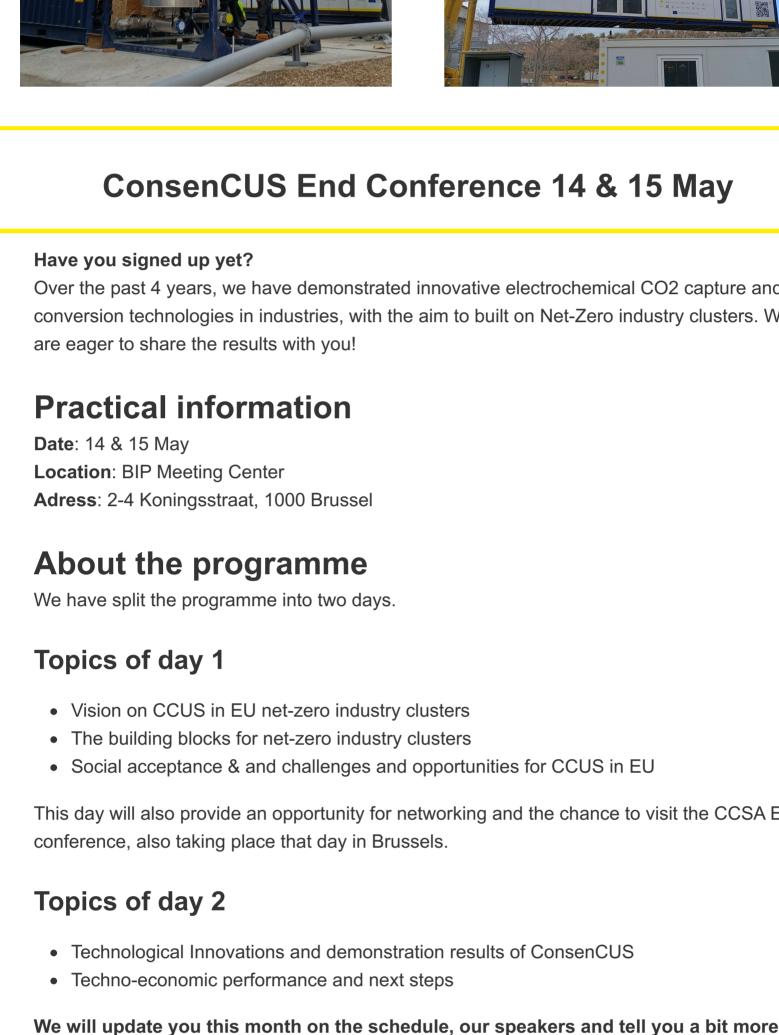
Petrom's Petrobrazi refinery. Now the unit is installed at the Yerakini Mine in Chalkidiki, Greece.

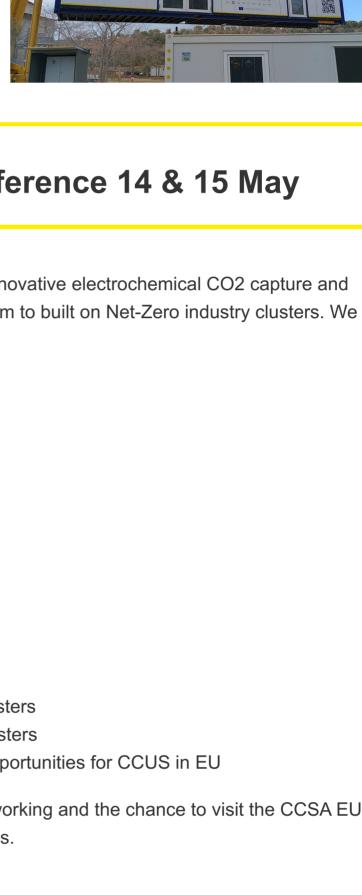
to another. They developed the unit and has had its first test run at Aalborg Portland's Rørdal

cement production site. After which they moved the unit from Aalborg Portland to OMV

DTU is also in charge of the measurements of the results at the three locations. Below are some photos of the construction of the demo unit at the Grecian Magnesite. We also filmed a time-lapse there!







Other news Publication: Oxidative degradation of glycine in

aqueous KOH/K2CO3 solutions for CO2 capture

We are investigating the use of potassium hydroxide (KOH) and potassium carbonate (K2CO3)

as cost-effective and environmentally friendly solvents for carbon capture. A critical challenge is

this, Friday Ochedi, John Andresen, and Mijndert Van der Spek from Heriot-Watt University are

their slower absorption kinetics, which increases the size and cost of equipment. To address

exploring potassium glycinate as a promoter to enhance absorption rates.

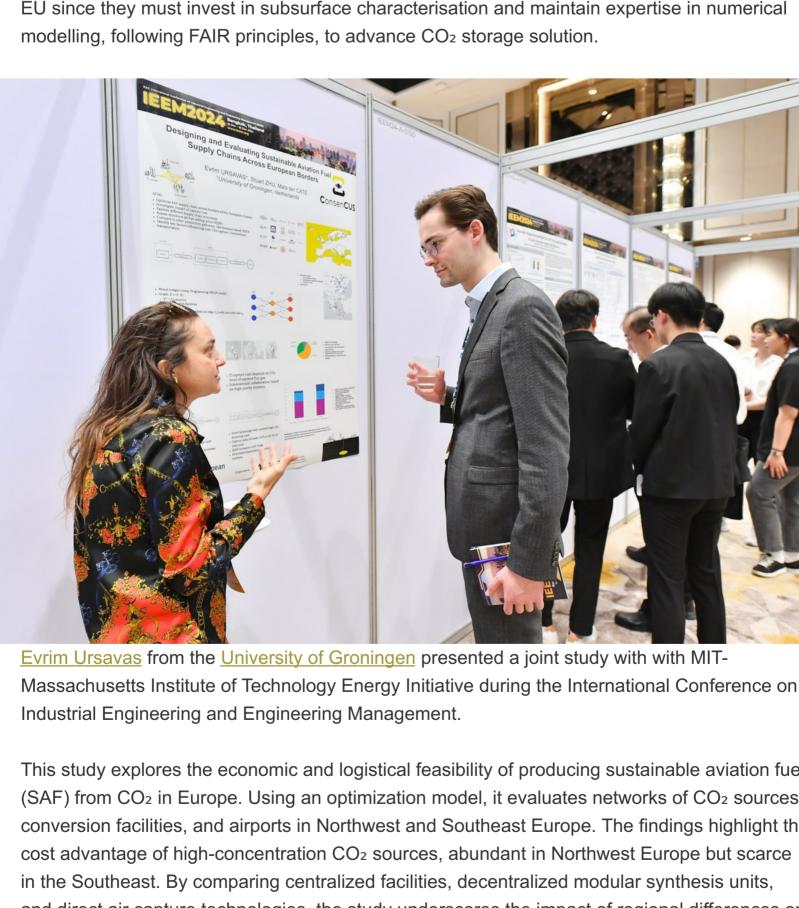
Register now!

about the programme content. No need to wait, though: registration is open!

Read research

impacting performance and costs.

Highlights of the research:



ConsenCUS was/will be present at... • 30 April 2025: Podcast episode(s) on results of strategic narratives analysis in the 3 demonstration countries by EPG.

We participated in the joint conference on cross-cutting CCU/CCUS developments with 7

ELECTRA project, The ENCASE project, and the EMPHATICAL project. Addressing the

challenges in the field of CCUS from multiple angles to create net-zero strategies for our

industry. Project partners DTU - Technical University of Denmark and Wetsus were there to

partnering projects C4U Project, Calby2030 project, HERCCULES project, INITIATE project,

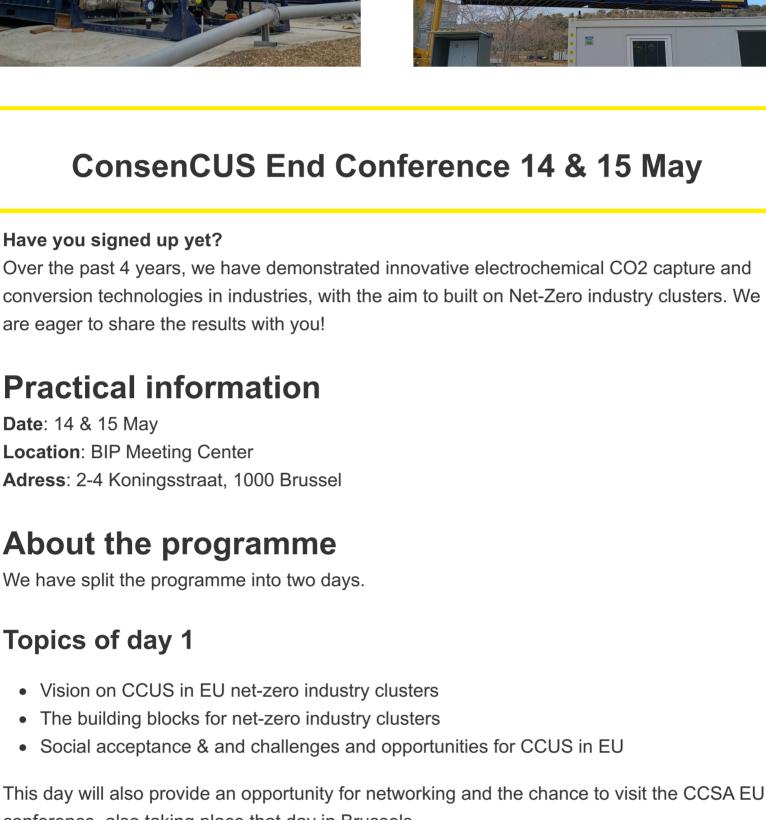
- We are working on our final sprint. We will of course share all our findings at our End Conference and then share the deliverables on our online channels. Click here for a full list of our previous papers.
 - Horizon 2020 research and Innovation programme under grant agreement N° 101022484. This newsletter reflects only the author's view. The European Climate, Infrastructure and
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magnesia sector is energy intensive, and much like the carbon footprint to align with EU's energy transition strategy. We have turned of course our attention to

The demo unit has now been in operation for almost two months and will continue to operate for at least another two months so the jury is still out, so to speak. Weekly operational hours will also go up during the next period. Up to now we have focused on and achieved operational stability under various flue gas characteristics and the plant has proved its adaptability to our process, but the bulk of the more "exciting" runs is yet to come. What I can definitely say however, is the robustness of the pilot plant, its comprehensive control and ease of operation, greatly thanks to the ConsenCUS project's technical team ability in design and groundwork. What has been achieved in such a short period of time still amazes me. When would the demo-unit be successful for Grecian Magnesite? There is definitely an exciting academic and scientific aspect to the project which I cannot overlook and this will be a great success, but in the long run all industrial applications are judged by two things: efficiency and cost. In our case, we will be looking for an actual demonstration of high CO2 capture efficiency from our flue gases at the lowest possible specific electrical energy consumption, possible in terms of what the actual pilot plant can accomplish. Mind you, commercialization of a technology cannot be fully accomplished within a



enhance stability. The findings provide valuable insights on the stability and performance trade-offs of using glycine as a promoter in the potassium-based carbon capture solvents.

ConsenCUS participated in LANDMARC

Horizon2020 Final Event

The challenge of potassium glycinate: susceptible to oxidative degradation, potentially

The study identifies degradation products and mechanisms, offering solutions to

We had the privilege of participating in the <u>LANDMARC Horizon2020</u> Final Event '

together EU policymakers, researchers, and industry experts to discuss critical policies shaping

the future of CCUS, carbon farming and removal. Our contribution focused on EU policy

framework for CCUS by <u>Luciana Miu</u>, <u>PhD</u> from <u>Energy Policy Group</u> about how policy can

keep up with the innovation of EU projects and <u>Dirk Koppert</u> from <u>New Energy Coalition</u> as

In addition to the insightful event, we had the opportunity to visit the venue for our Final Event

From CO2 to Sustainable Aviation FUEL

<u>GAFT - Sustainable Aviation Fuel Technology</u>, sister company of project partner <u>Coval Energy</u>,

issued a press release about our demo site in Greece at the Grecian Magnesite S.A. Here,

industrial emissions of CO2 released through the production process is converted into formic

acid - a precursor of Sustainable Aviation Fuel (SAF). The breakthrough technology provides

scalable, environmentally friendly solutions for the aviation sector and supports EU targets for

Read more

ConsenCUS at conferences

In October, we were well represented at the GHGT Conference by project partners CERTH,

Where Akis Antonoudis and colleagues from CERTH & Heriot-Watt University presented

validated process models while showcasing the costs associated with its large-scale

deployment. Data from Aalborg Portland's cement plant were used.

outcomes of the technical performance of the ConsenCUS CO2 capture technology using their

Read more

Project partner GEUS presented the results of their research 'Uncertainty Quantification of

experimental data to refine our fluid model and assess uncertainties. This helped them obtain

probability distributions for key parameters, revealing that some have multiple highly probable

reasonable accuracy. This helps by understanding CO₂ storage capacity requires uncertainty

characterisation through probability distributions rather than single values and thereby helps the

CO₂-Brine Saturation Functions from Experimental Data' where they history-matched

values. A fast forward solver was essential, and a feedforward neural network showed

and left feeling inspired by the ideas and lessons learned from the Final Event. These

RESCUE climate, brought

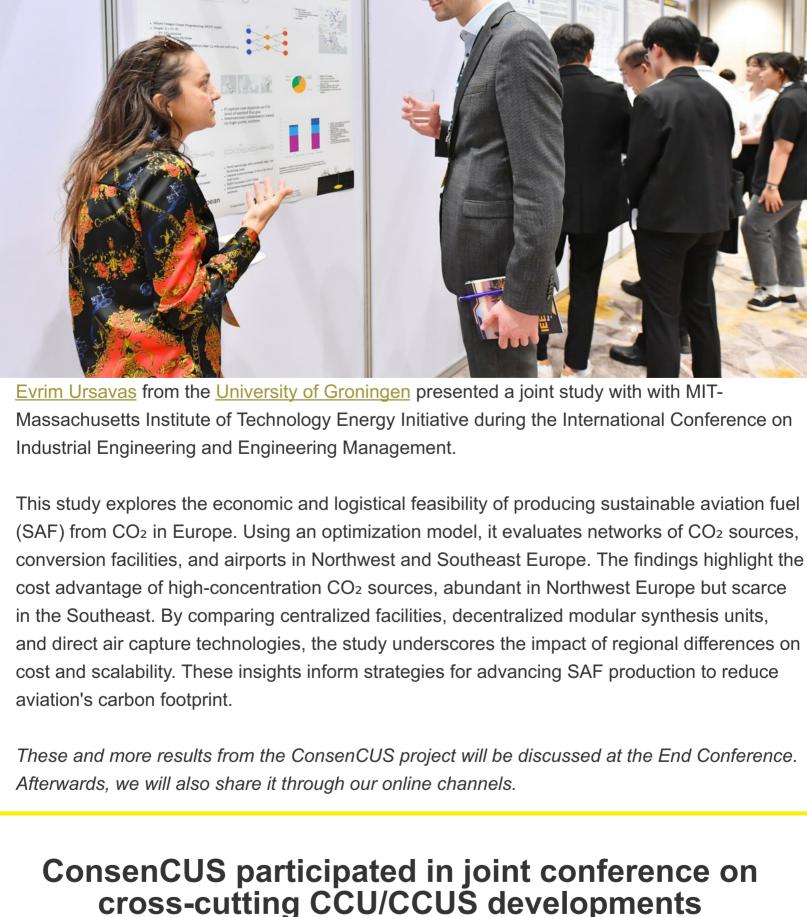
'in Brussels. This event, hosted in collaboration with

panellist on policy discussion.

the use of SAF by 2030.

Heriot-Watt University and GEUS.

takeaways will undoubtedly shape ours.



• 14-15 May 2025: End Conference ConsenCUS in Brussels, Belgium. • 16-19 June 2025: <u>TCCS Conference</u> in Trondheim, Norway.

Deliverables & other publications

- This project has received funding from the European Union's
- Environment Executive Agency (CINEA), under the powers

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represent our project and shared our findings.

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